



Project Successes* 2013 – 2023

Company & Location	Project Description	Construction Status	Estimated New Capital Investment	Construction Workers at Peak	New Direct Company Jobs	Total Direct & Indirect New Jobs**
--------------------	---------------------	---------------------	----------------------------------	------------------------------	-------------------------	------------------------------------

2013

BASF Corporation Freeport (B)	Emulsion Polymers Manufacturing Plant	Completed	\$90 Million	Not Applicable	20	59
Dow AgroSciences Freeport (C)	Dichlorophenol Plant	Completed	\$150 Million	Not Applicable	10	36
Dow Chemical Co. Oyster Creek (D) (T)	Propane Dehydrogenation Plant	Completed	\$1 Billion	Not Applicable	80	377
Performance Contractors Iowa Colony (A)	Pipe Fabrication Facility	Completed	\$7 Million	Not Applicable	45	167
Airgas – Alvin (B)	CO ₂ Processing Facility	Completed	\$9.9 Million	Not Applicable	14	79
Dow Chemical Co. Oyster Creek (B)	Ethylene Cracker	Completed	\$1.7 Billion	Not Applicable	100	471
Tenaris*** Bay City (A)	Steel Pipe Manufacturing	Completed	\$1.3 Billion	Not Applicable	600	2,800
Chevron Phillips Chemical Old Ocean (D) (T)	Ethylene Furnace	Completed	Unknown	Not Applicable	Unknown	Unknown
Air Liquide Oyster Creek (T) (D)	Liquid Oxygen Storage Tank & Vaporization Facility	Completed	\$10 Million	Not Applicable	0	0
Nalco Freeport (T) (D)	Nalmet Metal Scavenger Expansion	Completed	\$5.2 Million	Not Applicable	5	24

2014

Dow Chemical Co. Lake Jackson (C) (T)	Administration Building and R&D Labs and Offices	Completed	Unknown	Not Applicable	30	75
---	--	-----------	---------	----------------	----	----

Phillips 66 Old Ocean	(B)	Fractionation of Natural Gas Liquids	Completed	\$600 Million	Not Applicable	26	122
Chevron Phillips Chemical Old Ocean	(A)	Polyethylene Units & Rail Storage Facility	Completed	\$2.5 Billion	Not Applicable	92	448
Phillips 66 Old Ocean/Freeport	(A)	Liquefied Petroleum Gas (LPG) Export Terminal	Completed	\$2.06 Billion	Not Applicable	24	126
Apache Oil Co. Sweeny	(T)(B)	Distribution Facility	Completed	\$3 Million	Not Applicable	10	16
Freeport Welding & Fabricating Freeport	(D)	New Building to Sandblast & Paint Pressure Vessels & New Machine Shop	Completed	\$3 Million	Not Applicable	5	11
Phillips 66 Sweeny	(T)(B)	Pipeline Maintenance Office & Warehouse	Completed	\$2 Million	Not Applicable	10	16
Freeport LNG Quintana/Oyster Creek	(A)	Natural Gas Liquefaction – Train 1	Completed	\$4.7 Billion	Not Applicable	88	414
Freeport LNG Quintana/Oyster Creek	(A)	Natural Gas Liquefaction – Train 2	Completed	\$4.7 Billion	Not Applicable	52	244
Freeport LNG Quintana/Oyster Creek	(A)	Natural Gas Liquefaction – Train 3	Completed	\$4.6 Billion	Not Applicable	23	108

2015

Dow Chemical Co. Freeport	(B)	Polyolefins & Elastomers Plant (Poly 6)	Completed	\$846 Million	Not Applicable	50	235
Trinity Turbine Iowa Colony	(A)	New Industrial Gas Turbine Repair Facility	Completed	\$8.09 Million	Not Applicable	15	21
FloWorks Pearland	(D)	Specialty Pipes, Valves, Fittings & Related Products Warehouse	Completed	\$14.5 Million	Not Applicable	80	143
Hoegh Autoliners Port Freeport	(T)(D)	Ocean Transport of Roll-on/Roll-off Cargo	Completed	Unknown	Not Applicable	50	125
BASF / Yara Freeport	(B)	Ammonia Production Facility and Storage Tank	Completed	\$1.09 Billion	Not Applicable	10	62

Praxair Freeport	ⓑ	Hydrogen Plant	Completed	\$277 Million	Not Applicable	9	42
Olin Corp. Freeport	Ⓣⓓ	Bleach Plant	Completed	\$25 Million	Not Applicable	9	42

2016

MEGlobal Oyster Creek	ⓒ	Ethylene Glycol Plant	Completed	\$1 Billion	Not Applicable	35	172
------------------------------	---	-----------------------	-----------	-------------	----------------	----	-----

2017

INEOS Alvin–Chocolate Bayou	Ⓐ	Linear Alpha Olefins Plant	Completed	\$550 Million	Not Applicable	80	376
------------------------------------	---	----------------------------	-----------	---------------	----------------	----	-----

2018

Praxair Freeport	ⓒ	Air Separation Unit – Produce Argon, Nitrogen, Oxygen & Carbon Dioxide	Completed	\$104 Million	Not Applicable	15	70
Shintech / K-Bin Freeport	ⓑ	PVC Compounding	Completed	\$17 Million	Not Applicable	10	17
Phillips 66 Old Ocean	ⓑ	Fractionation of Natural Gas Liquids	Completed	\$1.3 Billion	Not Applicable	12	22
INEOS Alvin – Chocolate Bayou	ⓑ	Poly Alpha Olefins Plant	Underway; Finish 2021	\$145 Million	200	15	37

2019

Praxair Old Ocean	ⓒ	Hydrogen Plant	Underway; Finish 2021	\$232.3 Million	300	10	23
--------------------------	---	----------------	--------------------------	-----------------	-----	----	----

2020

BASF Corporation Freeport	ⓓ	Distribution and Blending Warehouse	Completed	\$90 Million	Not Applicable	45	74
----------------------------------	---	-------------------------------------	-----------	--------------	----------------	----	----

2021

Allegheny Petroleum Angleton (B)	Manufacturing, Blending and Distribution Facility	Underway; Finish 2022	\$5 Million	Unknown	30	48
Chevron Phillips Chemical Old Ocean (C)	1-Hexene Plant	Underway; Finish 2023	\$230 Million	500	15	48
Phillips 66 Old Ocean (C)	Natural Gas Liquids Fractionator 4	Underway; Finish 2023	\$500 Million	500	10	23
TOTALS			\$28.5 Billion+	1,500	1,898	7,566

2023

Maxter Healthcare Phases 1&2, Rosharon (B)	Medical/Surgical Glove Manufacturer	Underway; Finish 2024	\$340 Million	300	750+	1,273
Volkswagen (C)	Vehicle Import and Processing	Underway; Finish 2024	\$115 Million	Unknown	113	Unknown
TOTALS			\$455 Million	300+	863+	1,273+

The Alliance's level of involvement with each project:

- (A) Very Involved
- (B) Involved
- (C) Slightly Involved
- (D) Not Involved

(T) Tax abatement was not requested for the project.

* - Project construction is either completed or underway.

** - As per the economic impact analysis' NAICS multipliers.

*** - The manufacturing plant will be located in Matagorda County. There will be \$20 million capital investment at Port Freeport as a result of this project.

+ - Less the Tenaris new capital investment.